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D5076-045
Job Sheet 190931



START UP
008300
SMALL FAB
008306

Part No: D5076-045

Job Qty: 2 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 2/21/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D5076 rev.b IPP REV:A 18.11.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	2/21/19	2/21/19	0.00	0.00	Start Up Stores/Pkg-1			58 FEB 25 2019
110	Packaging	2 pcs	2/21/19	2/21/19	0.00	0.00	Packaging1-5			58 FEB 25 2019
120	Small Fab	2 pcs	2/21/19	2/21/19	0.39	3.13	Small Fab-8			58 FEB 25 2019
130	QC	2 pcs	2/21/19	2/21/19	0.00	0.00	QC5			58 FEB 25 2019
140	Powdercoat	2 pcs	2/21/19	2/21/19	0.00	0.11	Powdercoat4			58 FEB 25 2019
150	QC	2 pcs	2/21/19	2/21/19	0.00	0.00	QC3			58 FEB 25 2019
160	Small Fab	2 pcs	2/21/19	2/21/19	0.00	3.13	Small Fab-8			58 FEB 25 2019
170	QC	2 pcs	2/21/19	2/21/19	0.00	0.00	QC5			58 FEB 25 2019
180	Packaging	2 pcs	2/21/19	2/21/19	0.00	0.00	Packaging3-2			58 FEB 25 2019
190	QC21-SA	2 Ea	2/21/19	2/21/19	0.00	0.00	QC21			58 FEB 25 2019

Part Op 120 - 1-Assemble as per dwg, do not install grommets and rubber seal. ***Torque screws as per dwg note ***
Descriptions: 140 - *** MASK NUT PLATE HOLES PER DWG *** START TIME: 3:50 OVEN TEMPERATURE: 320°
FINISH TIME: 7:20 IN 138940
160 - Install rubber seals and grommets. Cut D4441-1 Rubber Seal to given length. - Cut qty 1 to 4.2" - Cut qty 2 to 2.6" -
Cut qty 1 to 6.7" - Cut qty 1 to 6.4" - Cut qty 1 to 9.4" 3M 1300 batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5076-1 ST613	Bracket	2 pcs (1 ea)	90-Start up Operation	5078569
D5076-3 ST613	Bracket	2 Ea (1 ea)	90-Start up Operation	5077423
MS20426AD3-3 GAO7	Rivet	28 Ea (14 ea)	90-Start up Operation	5018535
MS20470AD4-3 GAO7	Rivet, Universal Head	30 Ea (15 ea)	90-Start up Operation	5089460
MS21075L08 ST298	Anchor Nut	14 Ea (7 ea)	90-Start up Operation	5142137
D5076-5 S1614	Bracket	2 pcs (1 ea)	90-Start up Operation	5136202
AN525-832R6	Screw	6 Ea (3 ea)	160-Small Fab	5133786
D4435-041	Bracket Assembly	2 pcs (1 ea)	160-Small Fab	5138187
D4440-1	Grommet	2 pcs (1 ea)	160-Small Fab	5148619
D4441-1	Rubber Seal	5.2920 ft (2.646 ea)	160-Small Fab	5092167

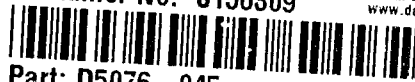
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5076-1	2	11	0
	D5076-3	2	11	0
	D5076-5	2	2	0
	MS20426AD3-3	28	2,043	0
	MS20470AD4-3	30	4,557	0
	MS21075L08	14	42	0
160-Small Fab	AN525-832R6	6	312	0
	D4435-041	2	4	0
	D4440-1	2	259	0
	D4441-1	5	432	0
Part Specifications				
Specifications could not be found.				

Plex 2/20/19 8:14 AM dart.lacelle.linda



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Container No: S156309



Part: D5076-045

Job No: 190931

Serial No/Batch: S156309

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/25/19